

SFI OF TN EQUIPMENT LIST

QTY	FORMING EQUIPMENT	CAPACITY
1	STRAIGHTEN PRESS	60 TON
1	16 FT. BRAKE HYD	400 TON
1	UNIPUNCH PRESS	150 TON
1	12 FT. BRAKE HYD	230 TON
1	16 FT. BRAKE (BRUCE)	400 TON
1	6 FT. BRAKE HYD	60 TON
1	21 FT. BRAKE MECH	400 TON
1	20 FT. BRAKE HYD	600 TON
1	24 FT. BRAKE HYD	1000 TON
1	16 FT. MECH	100 TON
1	8 FT BRAKE MECH	90 TON
1	12 FT BRAKE HYD	230 TON
1	14 FT BRAKE HYD	350 TON
1	26 FT BRAKE MECH	1500 TON
1	6 FT BRAKE HYD	60 TON
1	16 FT BRAKE HYD	1250 TON
1	6 FT BRAKE HYD	60 TON
1	8 FT BRAKE HYD	90 TON
1	160IN TRUMPF BRAKE	353 TON
1	24 FT ACCUPRESS BRAKE	1000 TON
1	3/16 X 10 WEBB PLATE ROLL	
1	11/16 X 10 WEBB PLATE ROLL	

QTY	MISCELLANEOUS	CAPACITY
1	GROBE 18 IN BAND SAW	
1	MARVEL #8 SAW	
1	MARVEL #81 A PC SAW	
1	BEHRINGER HORIZ BAND SAW	
1	MARVEL #8 BAND SAW	
1	SHOT BLAST SYSTEM	
1	WHEELABRATOR	
2	WHITNEY 765 SHEER LINE	
1	1/4 X 8 FT MILD SHEER	
1	STRESS RELIEF FURNANCE	
1	KO.LEE TOOL GRINDER	
1	CUTTER MASTER GRIND	
2	TAPPING MACHINES	
	TUMBLING MACHINE	

QTY	LASER / PLASMA / ROUTING EQUIPMENT	CAPACITY
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1	LINDE 1 GAS FLAME BURN TABLE
1	MESSER HIGH DEF PLASMA
7	TRUMPF LASER 80 IN. BY 160 IN.
1	TRUMPF 20FT LASER 80 IN. BY 240 IN.
5	MULTI-CAM 5000 SERIES ALUMINUM ROUTERS
2	WHITNEYS
3	AUTO MATERIAL HANDLING SYS
1	AUTO TOWER MATERIAL SYS

QTY	PUNCH PRESS EQUIPMENT	CAPACITY
1	AMADA COMA CNC PUNCH	
1	PIRANHA IRON WORKER	
1	VERSION PRESS	2000 TON
1	NIAGRA OBI PRESS	150 TON
1	VERSION PUNCH PRESS	200 TON
1	VERSION OBI PRESS	150 TON
1	VERSION OBI PRESS	250 TON
1	VERSION PUNCH PRESS	300 TON
1	CHICAGO PUNCH PRESS	500 TON
1	VERSION PUNCH PRESS	600 TON
1	ARBOR PRESS	6 TON
1	CINCINNATI OBI PRESS	175 TON
1	VERSION PUNCH PRESS	750 TON
1	CINCINNATI UNIPUNCH PRESS	350 TON
1	CINCINNATI HYD PUNCH PRESS	300 TON
1	21 FT. PUNCH PRESS	600 TON
1	TUBING PRESS	12 TON
1	DANLY OBI PRESS	200 TON
1	NIAGRA OBI PRESS	110 TON
1	BLISS MECH PUNCH PRESS	600 TON
1	CINCINNATI HYD 16 IN. WIDE BED	400 TON
1	CLEARING PUNCH PRESS	750 TON

QTY	MACHINE SHOP EQUIPMENT	CAPACITY
2	MILACRON CNC 20 X 40	
1	MILACRON CNC 20 X 120	
1	CINCINNATI BRIDGE MILL 48 X 100	
1	HAAS VF3 MACHINING CENTER	
1	CINCINNATI ARROW 1000 MIL	
1	CINCINNATI SABRE 1000 MIL	
1	CINCINNATI LAMB 32 IN. X 145 IN.	
1	INGERSOLL CNC 5 FACE MILL	
1	20 FT PLANER X 4 FT WIDE OPEN SIDE	
1	30 FT PLANE W/ MILL HD	

QTY	QUALITY MEASUREMENT	CAPACITY
1	BROWN AND SHARP CMM	
1	DELTRONIC OPTICAL COMPARATOR	
1	ROMER ARM	
1	VIRTEK LASER QC	

QTY	WELDING EQUIPMENT	CAPACITY
9	GENESIS WELDING ROBOTS	
1	GEN VERSA SYS ROBOT	
1	PLASMA ROBOT FANUC	
2	WELDING ROBOT OTC	
1	GENESIS VERSA 2G	
1	SPOT WELDER	
1	400A TIG WELDING	
87	400/600A MIG WELDING	

QTY	COATING SYSTEM	CAPACITY
1	AUTO PAINT LINE	
	POWDER PAINT LINE 30 FT. X 86 IN.	8000 LBS

